

# **NEWADE**

**STAINLESS PRODUCTS LTD**

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Website: [www.newade.co.uk](http://www.newade.co.uk).

- We are a company specialising in the design, fabrication, welding and polishing of stainless steel pressure vessels and process equipment.

## Materials

- All Grades Austenitic Stainless Steel. Full 3.1.B Certificate traceability.

## Capacity List

- Main Fabrication Bay: 45mtrs Long x 9mtrs wide x 5mtrs high.
- Main Bay Lifting : 10000Kg & 5000Kg Overhead Travelling Cranes
- Maximum diameter: 2.8mtr diameter.
- Maximum Length: 12mtr.
- Maximum Weight: 10000 Kg.

## Fabrication Equipment

- Shearing: 3000mm x 12mm & 2500mm x 6mm Stainless Steel.
- Bending: 3000mm x 8mm thick Stainless Steel.
- Rolling: 2500mm x 10mm thick.
- Plasma Cutting: 32mm thick Stainless Steel.
- Tube Rolling: Up to 100NB Pipe Coils In House.

## Welding

- Coded Welders to BS EN287, EN 15614 & Asme IX.
- Tig, Mma & Mig (using Flux core wire).

## Polishing

- In House Polishing Self Colour to Mirror Polish (0.05Ra Surface Finish).

## Machining

- In House Milling and Center Lathe Machines.

## Design

- Autocad 2004 Drawings & Computerised Pressure Vessel calculations
- CE Marked Vessel Design to PED, EN13445, PD5500 & ASME VIII.